# GT

## GOLDEN TURBINE VIBRATOR



### Design

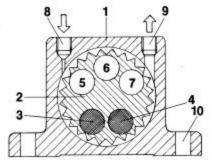
The vibration is produced by the centrifugal force of the positive and negative unbalanced moments in the rotor.

The rotor is supported on two heavy duty, prelubricated, matched shielded ball bearings.

A special long life grease ensures a long working life.

The inner and outer raceways of the bearings are designed so that the bearings can be easily replaced using only a pin-wrench.

The endplates are fitted with right- and left-hand threads and are self-locking.



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- 1. Extruded aluminum body
- 2. Hardened aluminum rotor.
- 3-4. Brass weights.
- 5-6-7. Cavities giving negative moment.
- 10. Standard bolt holes.

- 11. Self lubricated bearings.
- 8. BSP tapped air inlet.
- 9. BSP tapped air exhaust.
- 12-13. Hard coated aluminum endplates

#### **How It Works**

An aluminum wheel with brass weights punched in develops the eccentric force.

It spins on a shaft connected to the endplate and supported by two bearings.

#### **Features**

Noise level never exceeds 75 dba.

Bearings come pregreased, **no lubrication** is required.

**Bearings** are **oversized** to dramatically increase vibrators' life.

Can be used at **temperatures** of up to **230°F** (280°F for the GT4 & GT6)

GT "S" models use unbalance weights of heavy metal (instead of the standard brass) that produces a slower frequency and a higher amplitude.



#### **Benefits**

17 sizes with force output ranging between 25 and 1600 lbs.

No metal-to-metal contact reduces noise and wear.

Because vibrator life is determined primarily by the bearing life, regular replacement of the bearings can extend vibrator life indefinitely.

Aluminum body construction and absence of airline lubrication allows use in many special environment such as food, chemical and pharmaceutical industries.

Develops little or no heat and can operate under adverse conditions of grit, water, rust, heat and cold.

Will not rust in extremely humid conditions.



GT Vibrators produce a rotary vibration that helps bringing materials into a better resonance than linear piston vibrators.

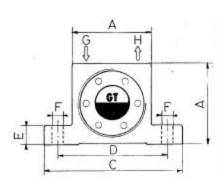
Frequency can be adjusted by changing pressure or using a flow regulator.

Turbine Vibrators are used to empty bins, silos and hoppers.

The job of a vibrator is to detach a clogged product from the bin walls. Once it is freed, it will move just by gravity.

| PERFORMANCE DATA |           |        |        |        |          |        |                 |        |        |  |
|------------------|-----------|--------|--------|--------|----------|--------|-----------------|--------|--------|--|
| MODEL            | FREQUENCY |        |        | FO     | RCE OUTF | PUT    | AIR CONSUMPTION |        |        |  |
|                  | 30 PSI    | 60 PSI | 90 PSI | 30 PSI | 60 PSI   | 90 PSI | 30 PSI          | 60 PSI | 90 PSI |  |
|                  | vpm       | vpm    | vpm    | lbs    | lbs      | lbs    | cfm             | cfm    | cfm    |  |
| GT 4             | 14000     | 15000  | 16000  | 25     | 35       | 45     | 1.7             | 3      | 4      |  |
| GT 6             | 11000     | 12000  | 13000  | 32     | 50       | 60     | 1.8             | 3      | 4      |  |
| GT 8             | 35000     | 41000  | 45000  | 220    | 450      | 640    | 2               | 3      | 4      |  |
| GT 10            | 27000     | 34000  | 37000  | 190    | 290      | 520    | 2               | 3      | 4      |  |
| GT 10S           | 17000     | 23000  | 25000  | 140    | 260      | 440    | 2               | 3      | 4      |  |
| GT 13            | 25000     | 29000  | 32000  | 310    | 530      | 830    | 4               | 7      | 10     |  |
| GT 16            | 16000     | 21000  | 23000  | 290    | 450      | 700    | 4               | 7      | 10     |  |
| GT 16S           | 11000     | 15000  | 17000  | 250    | 420      | 600    | 4               | 7      | 10     |  |
| GT 20            | 16000     | 20000  | 23000  | 470    | 870      | 1200   | 6               | 12     | 16     |  |
| GT 25            | 12000     | 16000  | 18000  | 450    | 780      | 1100   | 6               | 12     | 16     |  |
| GT 25S           | 8000      | 11000  | 13000  | 500    | 800      | 1150   | 6               | 12     | 16     |  |
| GT 30            | 12000     | 14000  | 16000  | 670    | 1100     | 1350   | 12              | 12     | 26     |  |
| GT 36            | 7500      | 10000  | 13000  | 760    | 1150     | 1500   | 12              | 19     | 26     |  |
| GT 36S           | 5000      | 6500   | 8000   | 800    | 1400     | 1650   | 12              | 18     | 26     |  |
| GT 40            | 6500      | 8000   | 9500   | 1200   | 1650     | 2200   | 15              | 24     | 34     |  |
| GT 48            | 5500      | 7000   | 8500   | 1300   | 1700     | 2350   | 15              | 24     | 34     |  |
| GT 48S           | N.A.      | 4500   | 6000   | 1250   | 1650     | 2700   | 15              | 24     | 34     |  |

| DIMENSIONS |       |       |       |       |       |       |                |                |              |  |
|------------|-------|-------|-------|-------|-------|-------|----------------|----------------|--------------|--|
| MODEL      | Α     | Width | С     | D     | E     | F     | <b>G</b> (BSP) | <b>H</b> (BSP) | Weight (lbs) |  |
| GT 4       | 1.57" | 1.10" | 2.76" | 2.20" | 0.41" | 0.23" | 1/8"           | 1.8"           | 0.38 lbs     |  |
| GT 6       | 1.57" | 1.10" | 2.76" | 2.20" | 0.41" | 0.23" | 1/8"           | 1.8"           | 0.38 lbs     |  |
| GT 8       | 1.97" | 1.30" | 3.39" | 2.68" | 0.47" | 0.28" | 1/8"           | 1.8"           | 0.56 lbs     |  |
| GT 10      | 1.97" | 1.30" | 3.39" | 2.68" | 0.47" | 0.28" | 1/8"           | 1.8"           | 0.56 lbs     |  |
| GT 10 S    | 1.97" | 1.30" | 3.39" | 2.68" | 0.47" | 0.28" | 1/8"           | 1.8"           | 0.56 lbs     |  |
| GT 13      | 2.56" | 1.69" | 4.45" | 3.54" | 0.63" | 0.35" | 1/4"           | 1/4"           | 1.28 lbs     |  |
| GT 16      | 2.56" | 1.69" | 4.45" | 3.54" | 0.63" | 0.35" | 1/4"           | 1/4"           | 1.28 lbs     |  |
| GT 16 S    | 2.56" | 1.69" | 4.45" | 3.54" | 0.63" | 0.35" | 1/4"           | 1/4"           | 1.28 lbs     |  |
| GT 20      | 3.15" | 2.17" | 5.04" | 4.09" | 0.63" | 0.35" | 1/4"           | 1/4"           | 2.6 lbs      |  |
| GT 25      | 3.15" | 2.17" | 5.04" | 4.09" | 0.63" | 0.35" | 1/4"           | 1/4"           | 2.6 lbs      |  |
| GT 25 S    | 3.15" | 2.17" | 5.04" | 4.09" | 0.63" | 0.35" | 1/4"           | 1/4"           | 2.6 lbs      |  |
| GT 30      | 3.94" | 2.95" | 6.30" | 5.12" | 0.79" | 0.43" | 3/8"           | 3/8"           | 5.1 lbs      |  |
| GT 36      | 3.94" | 2.95" | 6.30" | 5.12" | 0.79" | 0.43" | 3/8"           | 3/8"           | 5.1 lbs      |  |
| GT 36 S    | 3.94" | 2.95" | 6.30" | 5.12" | 0.79" | 0.43" | 3/8"           | 3/8"           | 5.5 lbs      |  |
| GT 40      | 4.72" | 3.26" | 7.64" | 5.99" | 0.94" | 0.67" | 3/8"           | 3/8"           | 8.5 lbs      |  |
| GT 48      | 4.72" | 3.26" | 7.64" | 5.99" | 0.94" | 0.67" | 3/8"           | 3/8"           | 8.5 lbs      |  |
| GT 48 S    | 4.72" | 3.26" | 7.64" | 5.99" | 0.94" | 0.67" | 3/8"           | 3/8"           | 9.5 lbs      |  |



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